for

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Quality

Wool

Customer Preferences (Topmaker & Spinner)

Produced for the CRC for Premium Quality Wool undergraduate program by; Michael Blake, Chargeurs Wool Eurasia.

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Chargeurs

largest wool processor in the world

- globalised, centralised European/Asian operation
- 120 million kg top p.a. world-wide

Australian operations

- commercial / strategic
 - Chargeurs Wool Eurasia
- buying (auction & direct to mill)
 - Prouvost Hart
- processing to top stage
 - Riverina Wool Combing (Wagga Wagga)

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Raw Wool Demand

Consumer Demand Fashion / clothing manufacturers Weavers / Knitters Worsted Spinners Topmaker Raw wool supply

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Derived Demand (raw wool)

- consumer needs and wants
- processor requirements
- service related
 - reliable supply
 - delivered on time
 - giving repeatable performance
 - helping high efficiency

- fibre related
 - weight
 - drape
 - handle/tactile
 - surface appearance

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Source: Stanton, J. (1998)



Factors affecting Topmakers

- cost of topmaking in Australia
- seasonality of supply
- demand from spinner
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"least cost" solution to specifications



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Cost of Topmaking in Australia

macroeconomic issues

- exchange rates
- interest rates
- low margins (see next 2 slides)
- high cost
 - efficiency
 - technology
 - staff expertise
- processing relocation
- close to raw material source



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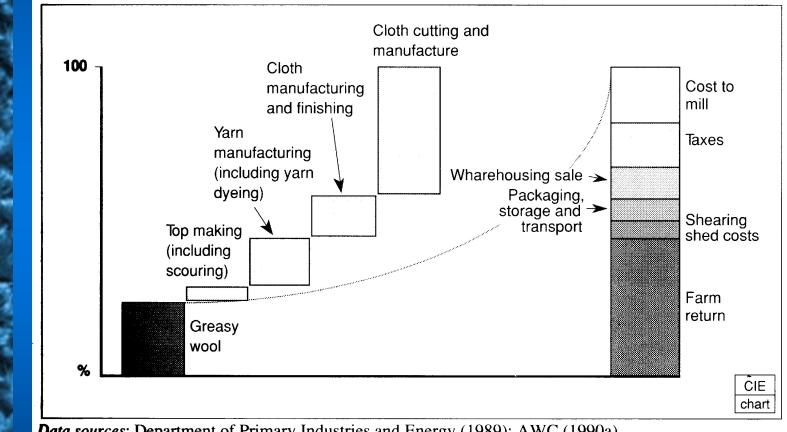
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Share of Final Costs: Wool

Figure 4.2: Costs of manufacturing a man's woollen suit in Australia in January **1989**



Data sources: Department of Primary Industries and Energy (1989); AWC (1990a).

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Michael Blake Source: Stoeckel, A. et al. (1990)



Topmaking Costs

- \$1.35 to \$1.80 / kg
- depends on
 - diameter
 - yield
 - clip preparation
 - scour location

- contamination
 14c / kg
- effluent
 - 20c / kg W. Europe
 - 5c / kg Australia
- risk costs
 - client complaints
 - non-guarantee
 - 1.5c / kg
- raw material
 70% of total

Michael Blake Source: The Wool Task Force (1999)

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Seasonality of Supply

wool availability throughout season

- supply demand imbalance
- specific types at specific times
- fresh wool supply is falling
- competing against exports
- no imported raw wool
- stock holding costs
 - financial
 - storage capacity



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Means of Raw Wool Supply

- auction
- private treaty
- futures
 - SFE
 - Macquarie
- stockpile forward sales
- trade
- sale by description
- electronic selling

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Demand from Spinner

fashion / consumers

 comfort, coloured fibres

competition

other topmakers

specialities

markets

economic performance

spinner's specifications (next)

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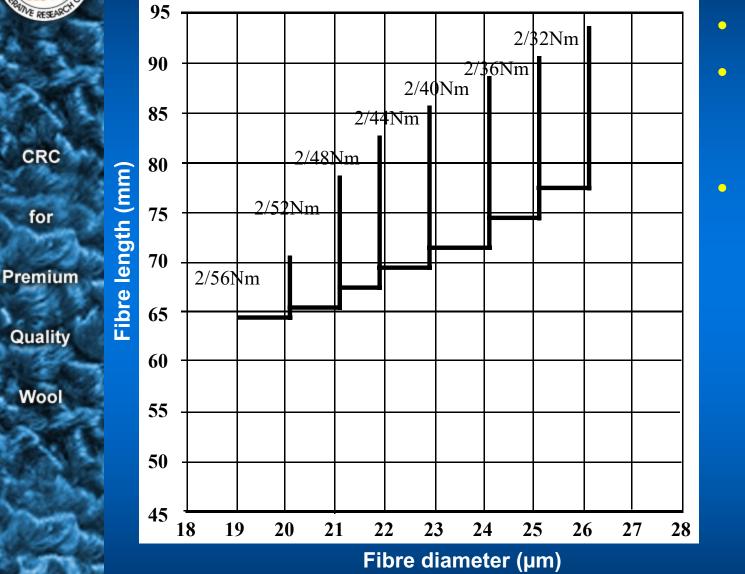
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Worsted Spinning



Nm = m/g

yarn count

- linear

density

2/56 Nm

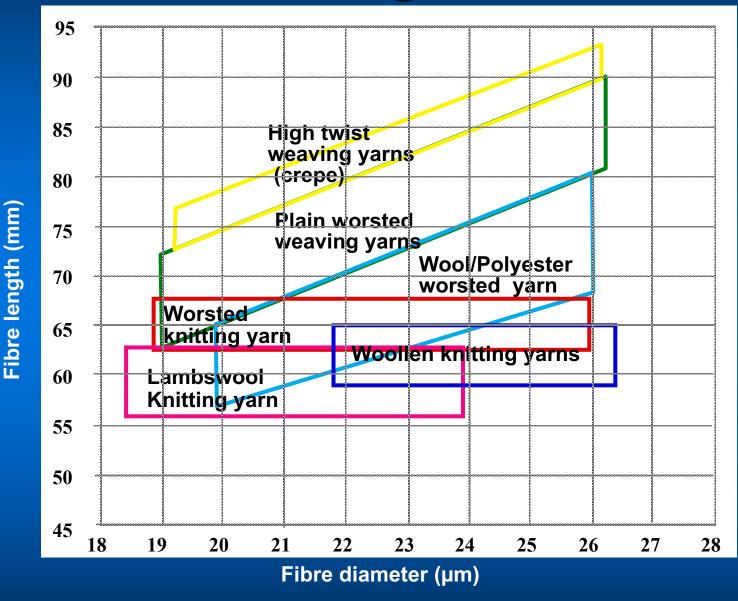
– 2 ply

56 m/g
 count

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Assembling Demand



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Source: Stanton and Coss (1995)



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Spinners' Specifications

Parameter	21.5 micron	18.5 micron
Diameter (micron µm) - max	21.5	18.5
CV(µm) – max	22.0	20.5
% >30µm – max	4.5	3.0
Hauteur (H) – min	70.0	65.0
CV(H) – max	45.0	45.0
% < 25mm – max	7.0	7.0
% < 40mm – max	18.0	18.0
Soxhlet % - max	0.8	0.8
Neps per kg – max	40	40
Burrs per kg – max	10	10
P/Burr per kg – max	30	30
Shive per kg – max	20	20
P/Shive per kg – max	100	100
Slubs per kg – max	0	0
Coloured fibres per kg – max	20	20
Uster CV – max	3.75	3.75
pH – max	9.2	9.2
Sliver weight (g/m)	20	20
Ash content (%)	0.5	0.5



Wool Top Requirements

fibre related

- micron
- Hauteur
- CVH
- short fibre content
- colour
- coloured fibres
- contamination
- VM
- style
- repeatability

technical / industrial

- oil content
- sliver weight
- VM content
- top colour
- final form
 - bobbins
 - bumps

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1.

2.

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Challenges in Commercial Topmaking

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JIT requirement Competition Market Risk Price fluctuations Keeping up to Technology Raw Wool Specification

Contamination



Increasing Processor Demand

- promotion / R&D
- selling out of season / edge of season
- forward selling (direct to processor)
- QA programs
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- additional measurement
 - good strength and length
- reduce delivery costs
 farm gate to mill



Major References

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