



CRC

for

Premium

Quality

Wool

Carding Principles

Produced for the CRC for Premium Quality Wool undergraduate program by;
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Carding

- **Fundamentals**

- entangled fibres
- separated at working points
- pins / teeth / wire fixed to two surfaces
- relative motion of surfaces
- fibre movement

- **Objectives**

- fibre opening
- fibre cleaning
- fibre blending / mixing
- fibre straightening
- sliver formation

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Fibre / Pin Interaction

- **FIBRE / PIN interaction**
 - contact between fibres and pins
 - along pins
 - around pins
- **THREE basic actions**
 - carding
 - fibre separation
 - stripping
 - fibre transfer
 - raising
 - preparation for carding and stripping

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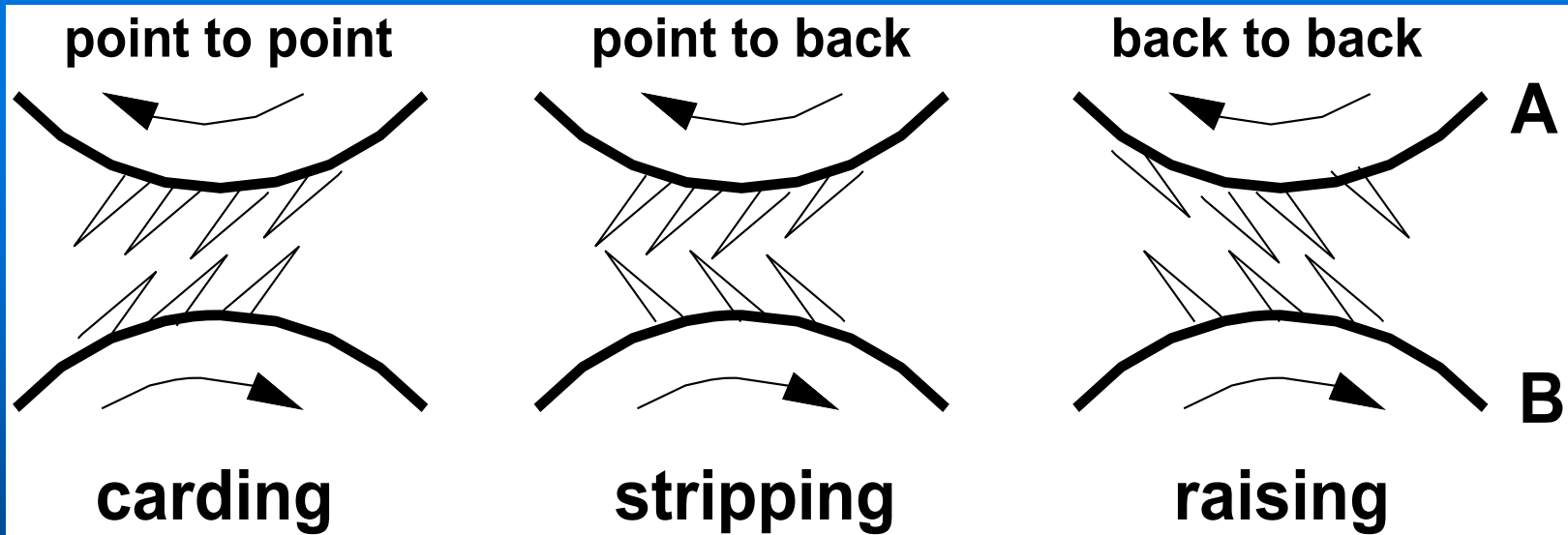
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Basic Actions during Carding

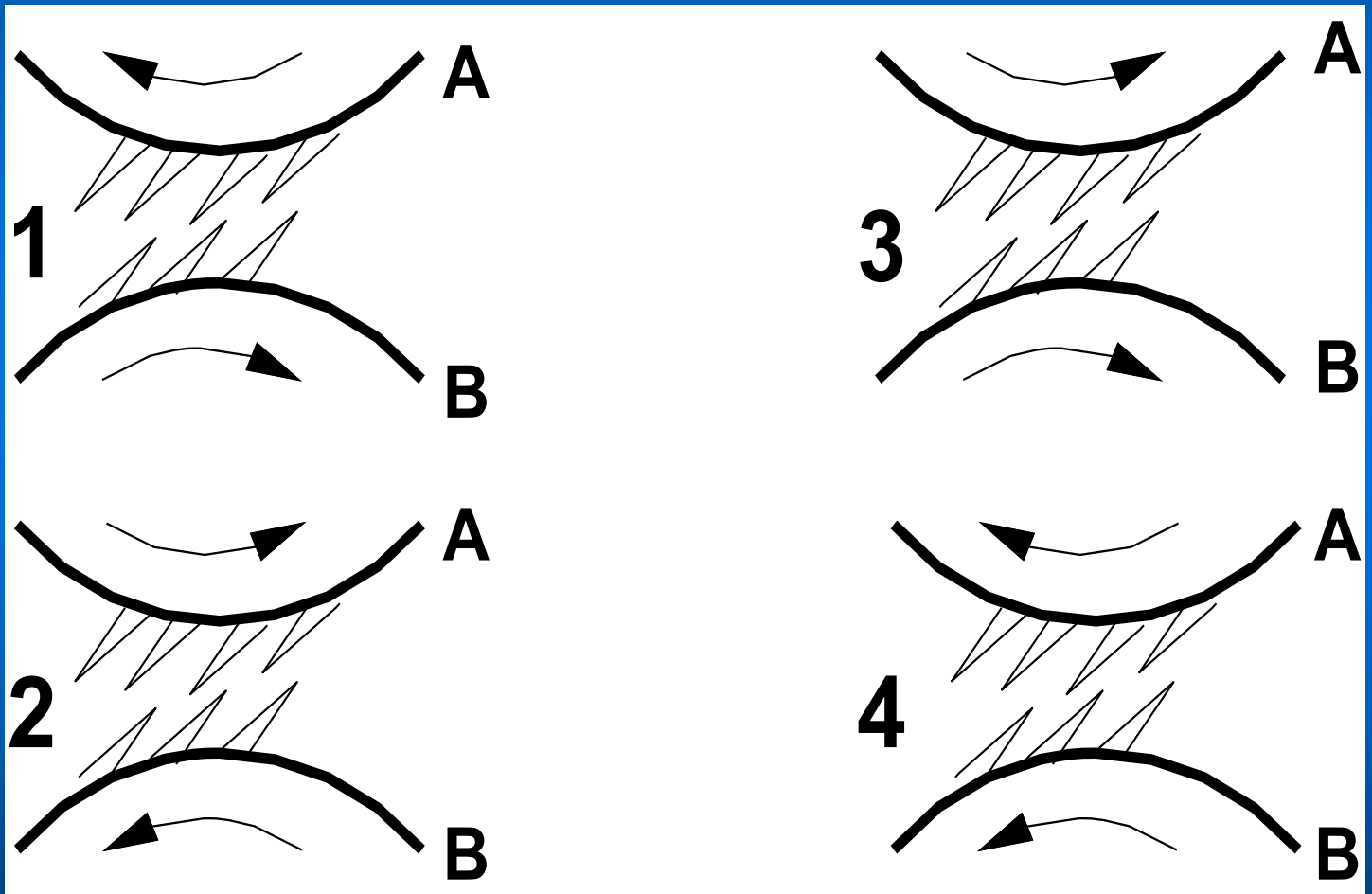
- decided by
 - relative pin direction
 - cylinder rotational direction
 - relative cylinder speed





Exercise

- What basic actions arise from the following arrangements?



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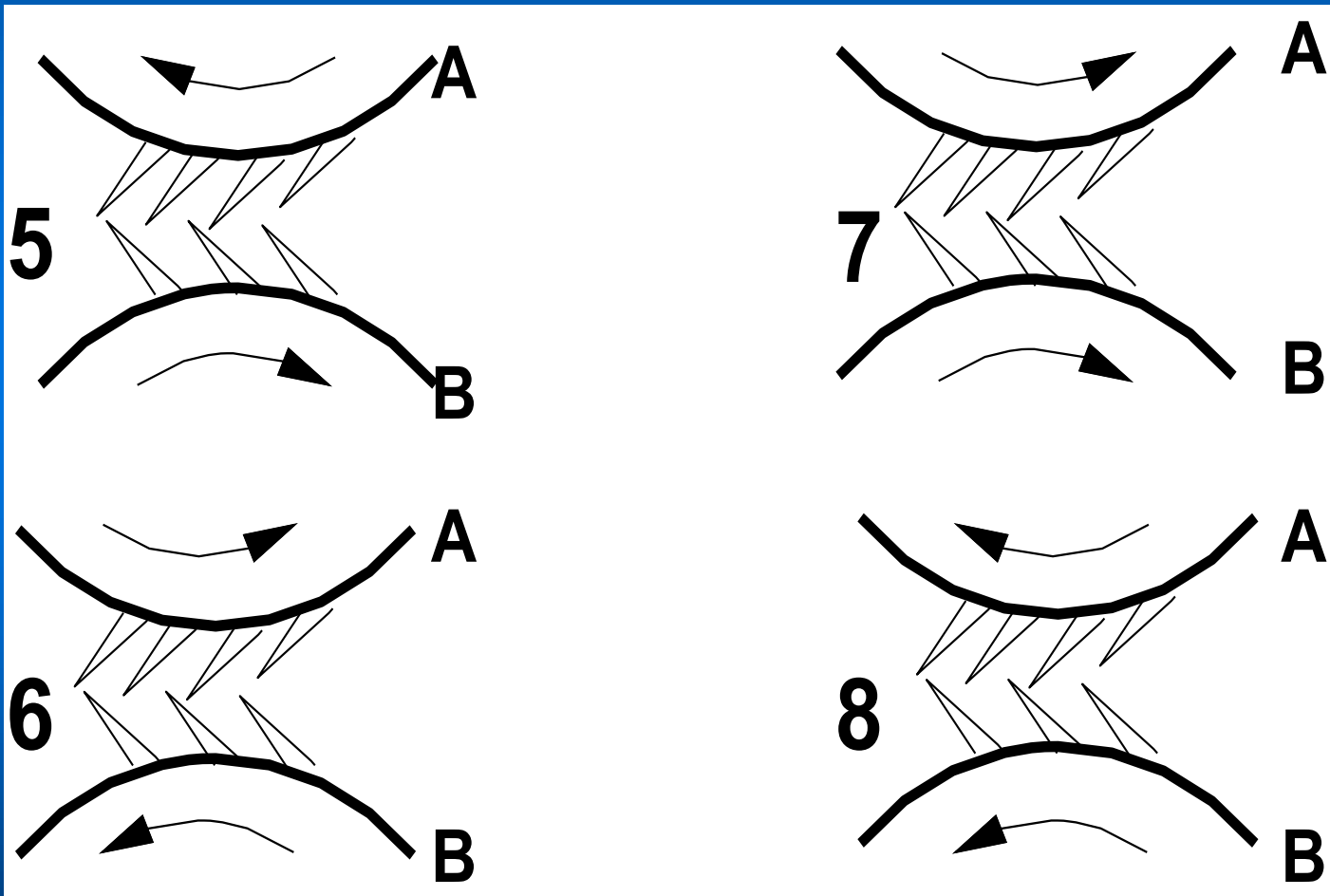
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Exercise

– What basic actions arise from the following arrangements?



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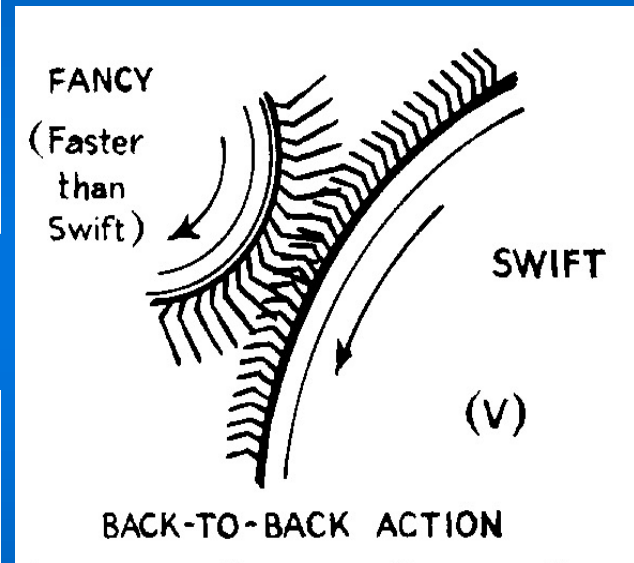
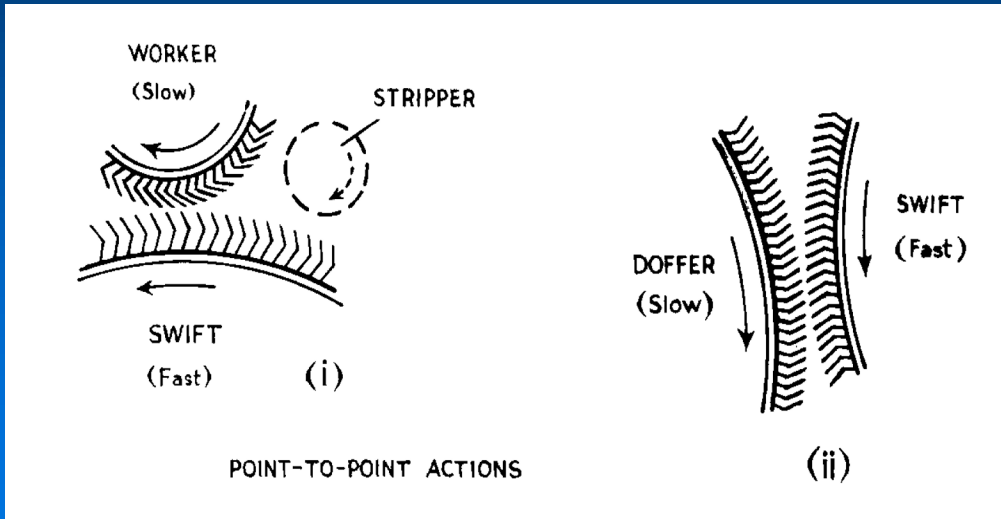
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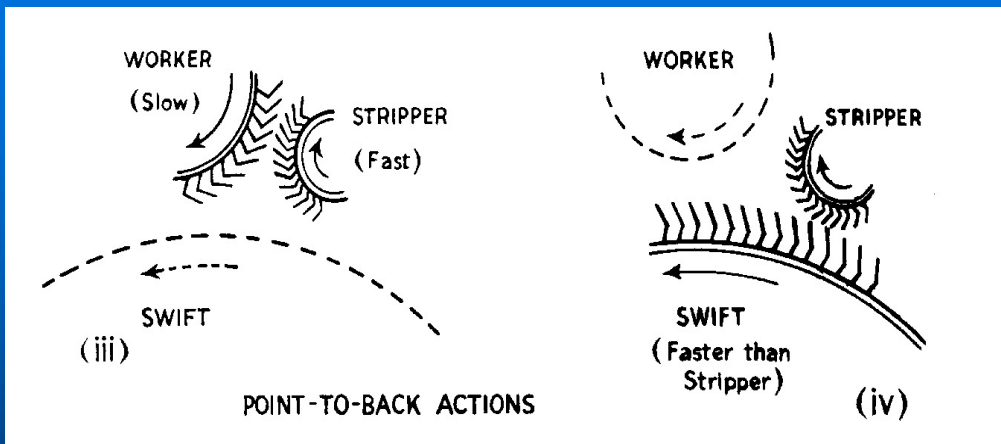
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Carding Configurations



carding



raising

stripping

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