



CRC

for

Premium

Quality

Wool

Topmaking: Mill Configuration & Variables

Produced for the CRC for Premium Quality Wool undergraduate program by;
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Mill Configuration (example)

- Scour
 - 1
- Cards
 - 3 or 4
- Preparer Gillboxes
 - 10
- Combs
 - 30
- Finisher Gillboxes
 - 7

- Batch Sizes
 - 300 - 400 bales
 - to 2000 bales

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Mill Variables

- **opening**
 - tri-packs
- **blending**
- **scouring**
 - minimise entanglement
 - detergent
 - oils (synthetic)
- **carding**
 - moisture content
 - feed
 - speed (HS)
- **combing**
 - detachment setting
- **material handling**
 - sliver reversal vital
- **processing lines**
 - change for different wool
- **machine settings**
 - minimise changes

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